



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-042
Job Sheet 180795



Part No: D3183-042

Job Qty: 1 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 7/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C1 IPP Rev:Pick:A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Machining-1		
140	Small Fab	1 pcs	7/18/18	7/18/18	0.00	0.04	Small Fab-3		DAS
150	QC	1 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
160	Packaging	1 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1	JUL 1 0 2018	9-89
170	QC21-SA	1 Ea	7/18/18	7/18/18	0.00	0.00	QC21		DAS

Part Op 140 - Assemble D3183-041 as per Dwg D3183.
Descriptions: 150 - QC5- Inspect part completeness to step on W/O
160 - Identify as per dwg & Stock Location:
170 - QC21- Final Inspection - Work Order Release

21
9-89 JUL 1 9 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-21	Bolt	2 Ea (2 ea)	90-Start up Operation	5049417
D3183-045	Bearing Assembly	2 Ea (2 ea)	90-Start up Operation	5073470
D3183-2	Bracket	1 pcs (1 ea)	90-Start up Operation	5086830

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-21	2	45	0
	D3183-045	2	5	0
	D3183-2	1	2	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Howkesbury, ON K64 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S092190



Part: D3183-042

Job No: 180795

Serial No/Batch: S092190

Revision: C

Inspector:

Exp Date:

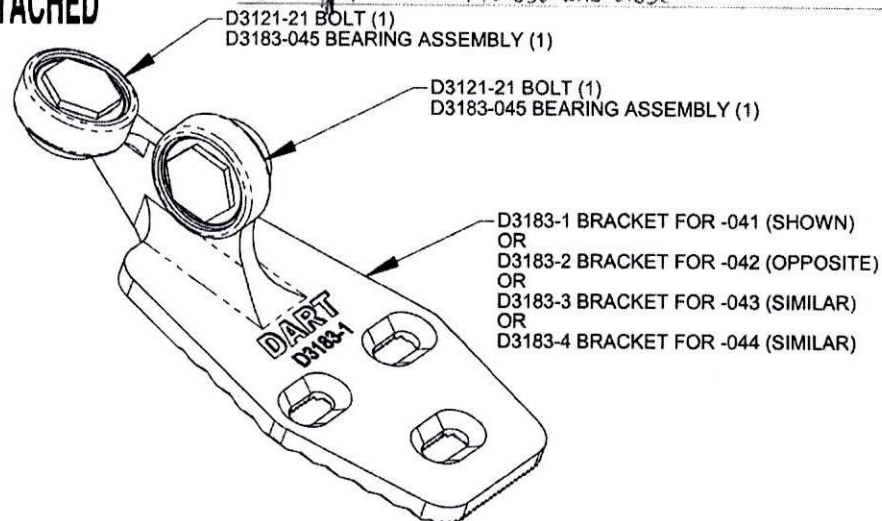
Instructions:

Date: 07/16/18

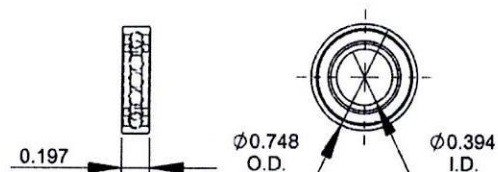
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3183	REV. C SHEET 1 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1
A	03.01.24	NEW ISSUE	
B	03.06.17	REMOVE BEARING; 1.012 WS 0.882	
C	04.02.17	ADD -045/-9; 0.182 WAS 0.431	
C1	04.11.09	0.830 WAS 0.850	

RELEASED
04 03 01
DEO ATTACHED

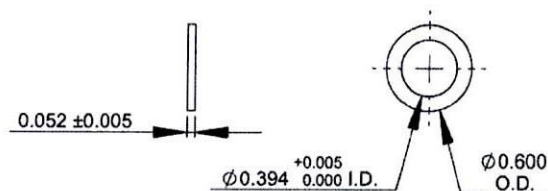


D3183-041 BRACKET ASSEMBLY (SHOWN)
D3183-042 BRACKET ASSEMBLY (OPPOSITE)
D3183-043 BRACKET ASSEMBLY (SIMILAR)
D3183-044 BRACKET ASSEMBLY (SIMILAR)



D3183-5 BEARING:
SPECIFICATION CONTROL DRAWING

- 1) SINGLE ROW, DEEP GROOVE, CONRAD TYPE, SHIELDED
- 2) POSSIBLE SUPPLIER: NSK P/N 6800ZZ
- 3) ALL DIMENSIONS ARE IN INCHES



D3183-7 WASHER

- 1) MATERIAL: AISI 303 ROUND BAR (M303R) ANNEALED
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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